

# SUSTAINABLE MEETING PACKAGE

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DESTINATION UNLOCKED

## LE MERIDIEN BALI JIMBARAN

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### The following environmentally friendly initiatives are currently in place at the resort:

- Ground floor guest rooms open directly onto a uniquely designed 1,300 square meter organic form saltwater lagoon pool.
- Energy and water conservation including energy conserving heat recovery and reverse osmosis plant water treatment.
- Waste minimization and environmentally responsible purchasing including organic waste composting and non chemical pond water treatment.
- Enhanced indoor environmental quality including green housekeeping and low pollution emitting materials such as water based paints.

### GREEN MEETINGS

- Paperless sales tools are used to cut down on printing: StarGroups - personalized event website for groups, where attendees make their own reservations online. E-brochure, fact sheets, menus and invoice. White board usage instead of flip chart.
- Sustainable green meeting option and "Clutter Free Meetings" where pads of paper, pens and mints are set as stations in meeting rooms instead of at each setting to reduce waste.
- Use of jug glass water instead of individual bottles.

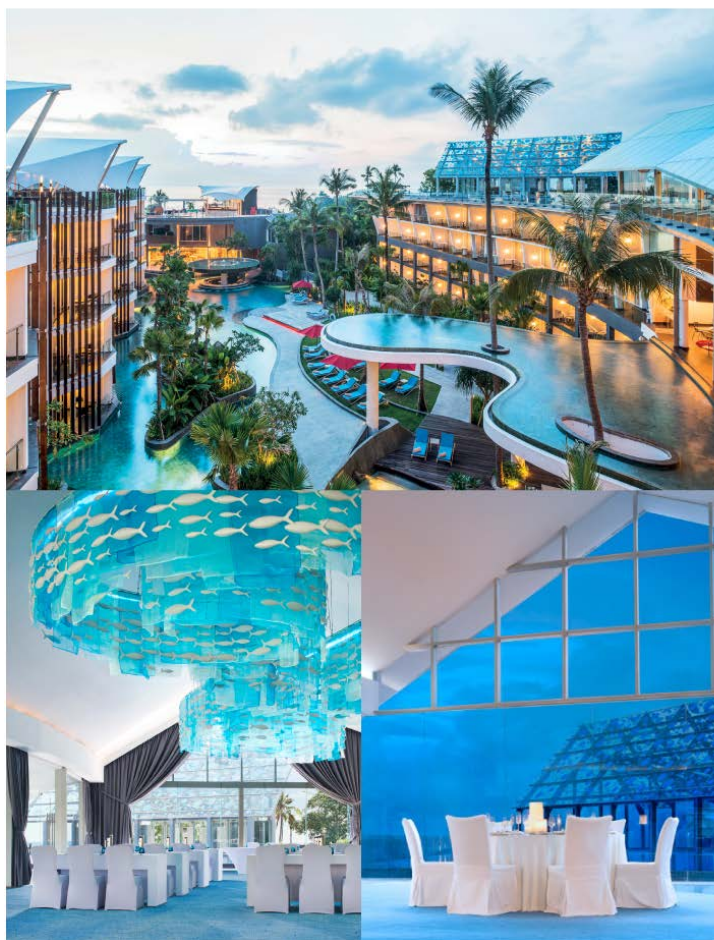
### GREEN MENUS

- Authentic Indonesian Sop Buntut. Tender oxtail with potato, carrot, turnip, spring onion, fried shallot in a sense of calming.
- Grilled baby chicken in a local spices, served with organic raw vegetable, cabbage, long bean, kemangi and served with aromatic Balinese steamed rice.
- Sweet potato dumpling served with coconut milk sherbet, Javanese palm sauce and pink pearl sago.
- Freshly brewed fair trade coffee or tea home-made assorted eclair and macaroon.

### COFFEE BREAK

- **Morning**  
Selection of early wake up:  
Sticky rice pudding with jack fruits. Vegetable wrap with home-made dipping sauce. Chicken boxing. Sakura crispy prawn nori tempura.
- **Afternoon**  
Home-made granola with local yogurt, mix berry and mints. Chicken saffron with regular toasted bread. Pretzel sandwich. Balinese fish sate lilit. Assorted flavour gelato.

For more information or to make a reservation, please call to **+62 361 8466 888** or visit our website **www.lemeridienbalijimbaran.com** or email **thabita.ernawati@lemeridien.com**



Le Méridien Bali Jimbaran unveils its personal contribution to environmental conscious initiatives with a number of programs offering the guests the choice to go Green when booking their next meeting. Here are just a few examples of eco-friendly initiatives you may experience throughout your stay. Discover how we are making sustainability our top priority.

*Le* **MERIDIEN**  
BALI JIMBARAN

